

INSTALLATION INSTRUCTIONS

MODELS

**18ECQ2, 24ECQ4, 30ECQ2, 31ECQ, 36ECQ4,
37ECQ, 42ECQ1, 48ECQ2, 60ECQ1**

SPLIT AIR CONDITIONER OUTDOOR SECTIONS

**FOR USE WITH:
MATCHING INDOOR BLOWER
COIL UNITS AND MATCHING
ADD ON COIL ONLY UNITS**

APPLICATION AND INSTALLATION INSTRUCTIONS

GENERAL

These instructions explain the recommended method to install the pre-charged air cooled remote type condensing unit, the inter-connecting pre-charged refrigerant tubing and the electrical wiring connections to the unit.

The condensing units are to be used in conjunction with the matching pre-charged evaporator coils or pre-charged evaporator blower units for comfort cooling applications as shown in the specification sheet.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Connecting Quick-Connect Couplings, Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made.

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

INSTALLATION

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of National Warm Air Heating and Air Conditioning Association. The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

LOCATION

The condensing unit (outdoor unit) must be located in an area having good air circulation and set where the hot discharge air from the unit will not be recirculated into the condensing coil. Figure 1 illustrates the recommended clearances for unrestricted airflow and service access.

MOUNTING UNIT OUTSIDE ON SLAB

A solid level base or platform, capable to support the unit's weight, must be set at the outdoor unit predetermined location. The base should be at least two inches larger than the base dimensions of the unit and at least two inches higher than the surrounding grade level. The required unit minimum installed clearances must be maintained as called out in Figure 1 when locating and setting the base.

Remove the unit from its shipping carton and position the unit on the prepared base or platform.

Do not attach the unit or its base to the building structure to avoid the transmission of noise into the occupied area.

NOTE: These units employ internally sprung compressors; therefore, it is not necessary to remove or loosen the base mounting bolts on the compressor prior to operation.

Consideration should be given to the electrical and tubing connections when placing the unit to avoid unnecessary bends or length of material.

WIRING

All wiring must be installed in accordance with the National Electrical Code and local codes. Power supply voltage must conform to the voltage shown on the unit serial plate. A wiring diagram of the unit is attached to the inside of the electrical cover. The power supply shall be sized and fused according to the specifications supplied. A ground lug is supplied in the control compartment for equipment ground.

The control circuit is a 24 volt circuit. "Typical" wiring diagrams illustrating some of the various circuits which could be encountered can be found later in the manual.

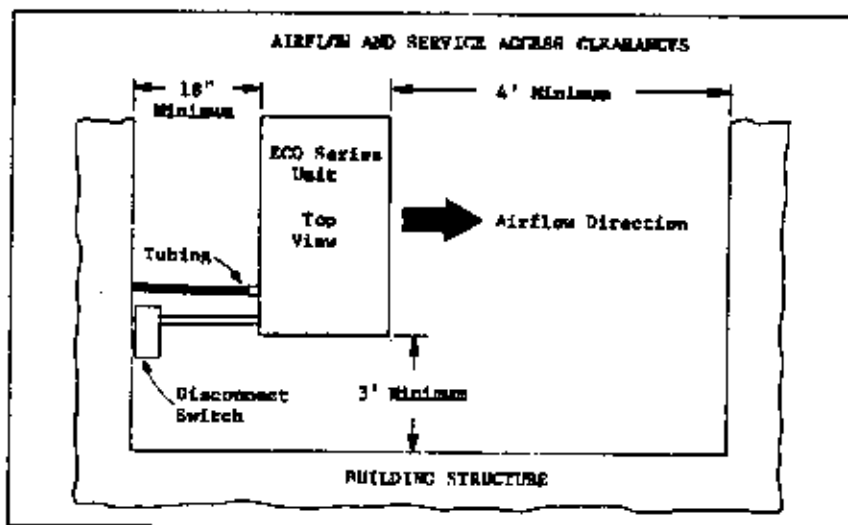


Figure 1

The unit rating plate lists a "Maximum Time Delay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

When matching with a B-model blower coil unit, refer to the installation instructions with that indoor unit for 24V wiring information.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models. It is imperative to match the correct pressure curve to the unit by model number.

The pressure service ports on the split system air conditioners are located on the inter-connecting tubing quick connect fittings.

CRANKCASE HEATERS

All units are provided with some form of compressor crankcase heat. Some single phase units utilize the compressor motor start winding in series with a portion of the run capacitor to generate heat within the compressor shell to prevent liquid refrigerant migration.

Some three phase units utilize a wraparound type of crankcase heater that warms the compressor oil from the outside.

Some single and three phase models have an insertion wall-type heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant from migrating to the compressor, causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

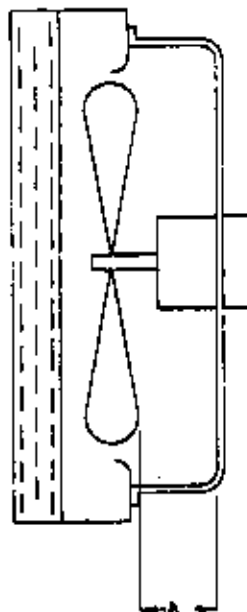
Refer to unit wiring diagram to find exact type of crankcase heater used.

The following decal is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.



MODEL	DIM. A
All	1/2"

IMPORTANT INSTALLER NOTE:

- For improved start-up performance, wash the indoor coil with a dishwasher detergent.

IMPORTANT

THESE PROCEDURES MUST BE FOLLOWED AT INITIAL START-UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER.

1. TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE:

1. MAKE SURE THE ROOM THERMOSTAT IS IN THE OFF POSITION (THE COMPRESSOR IS NOT TO OPERATE).

2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH. THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.

3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYSTEM AS NOTED ON THE UNIT RATING PLATE WHICHEVER IS GREATER.

4. AFTER PROPERLY ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPERATE THE COMPRESSOR.

5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING - DO NOT OPEN SYSTEM DISCONNECT SWITCH.

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ELECTRICAL DATA

MODEL	ELECTRICAL RATING	OPERATING VOLTAGE RANGE	TOTAL UNIT AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION	60°C COPPER WIRE SIZE	COPPER GROUND WIRE SIZE
18ECQ2	230/208-60-1	197-253	11.6	15	20	#14	#14
24ECQ4	230/208-60-1	197-253	12.1	15	25	#14	#14
30ECQ2	230-60-1	207-253	17.6	22	35	#10	#10
31ECQ	230/208-60-1	197-253	14.6	18	30	#12	#12
36ECQ4	230-60-1 230-60-3 460-60-3	197-253 187-253 414-506	25.6 13.8 7.0	32 17 15	50 25 15	#8 #12 #14	#10 #12 #14
37ECQ	230-208-60-1	197-253	19.6	24	40	#10	#10
42ECQ1	230/208-60-1 230/208-60-3 460-60-3	197-253 187-253 414-506	24.3 18.8 9.4	30 21 15	50 30 20	#10 #10 #14	#10 #10 #14
48ECQ2	230/208-60-1 230/208-60-3 460-60-3	197-253 187-253 414-506	25.8 19.3 11.4	32 24 18	50 35 25	#8 #10 #12	#10 #10 #12
60ECQ1	230/208-60-1 230/208-60-3 460-60-3	197-253 187-253 414-506	31.8 22.8 9.2	39 28 15	60 45 15	#8 #10 #14	#10 #10 #14



Compressor and outdoor motor.



Time Delay Fuse or HACR Type Circuit Breaker.

REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

OUTDOOR UNIT	INDOOR UNIT	85°F O.D. TEMP.	82°F O.D. TEMP.
18ECQ2	18QS3 2ACQ1 B18EHQ1 B24EHQ1	62 - 64 48 - 50 58 - 60 58 - 60	66 - 68 57 - 59 63 - 65 62 - 64
24ECQ4	24QS1 2ACQ1 B24EHQ1 B18EHQ1	50 - 52 44 - 46 59 - 61 50 - 52	56 - 58 50 - 52 56 - 58 56 - 58
30ECQ2	3ACQ3 3HCQ B36EHQ1	51 - 53 60 - 62 61 - 63	59 - 61 66 - 68 66 - 68
30ECQ2	B30EHQ H30QS	47 - 49 46 - 48	52 - 54 49 - 51
31ECQ	3ACQ3 3ACQ4 3HCQ B36EHQ1	53 - 55 49 - 51 58 - 60 63 - 65	61 - 63 54 - 56 74 - 76 72 - 74
31ECQ	B30EHQ H30QS	59 - 61 56 - 59	62 - 64 56 - 58
36ECQ4	3ACQ3 3HCQ B36EHQ1	49 - 51 52 - 54 54 - 56	40 - 42 53 - 55 58 - 60
37ECQ	3ACQ3 3ACQ5 3HCQ B36EHQ1	54 - 56 49 - 51 58 - 60 64 - 66	62 - 64 62 - 64 66 - 68 70 - 72
42ECQ1	4ACQ2 3ACQ1 4HCQ BC48A	47 - 49 50 - 52 55 - 57 51 - 53	59 - 61 53 - 55 63 - 65 55 - 57
48ECQ2	4ACQ2 3ACQ1 4HCQ BC48A	59 - 61 50 - 52 69 - 71 53 - 55	64 - 66 52 - 54 72 - 74 60 - 62
60ECQ1	5ACQ1 5HCQ BC48A BC60A	61 - 63 49 - 51 55 - 57 48 - 50	67 - 69 58 - 60 63 - 65 58 - 60

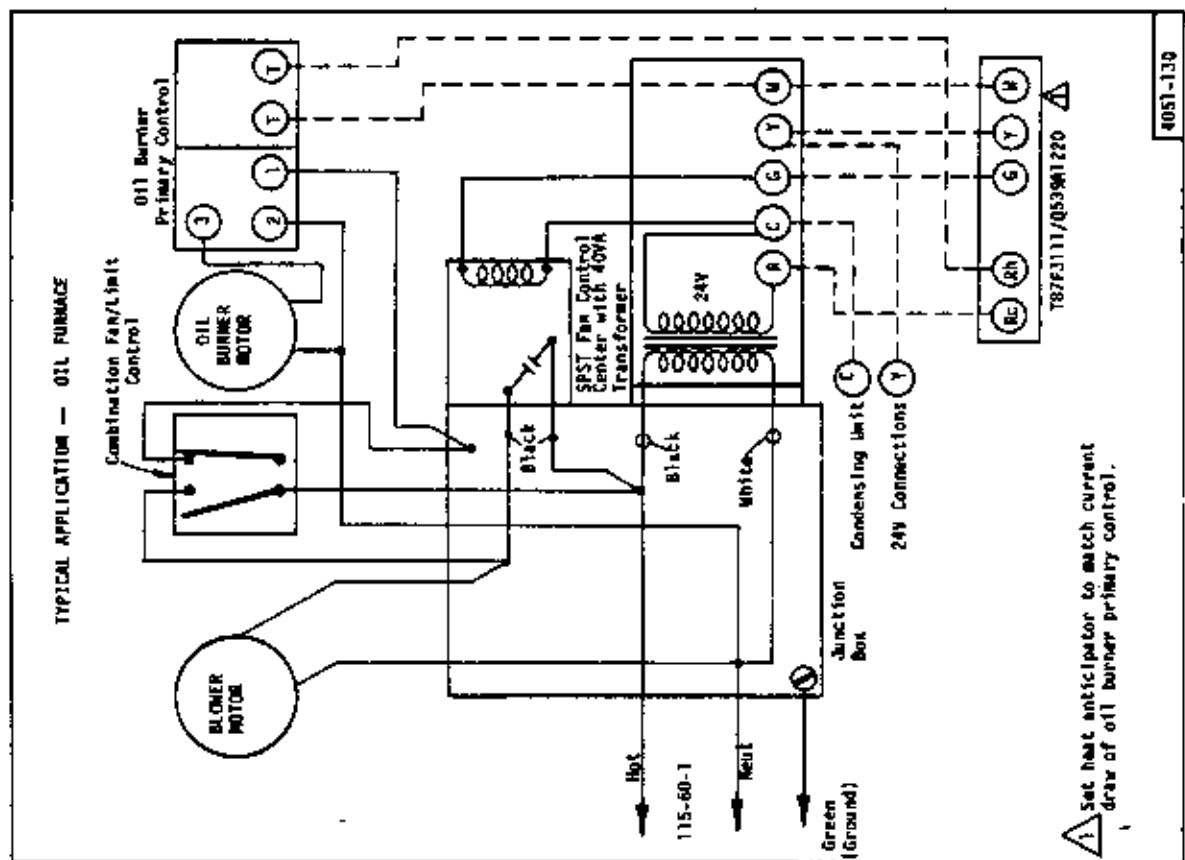
The above suction line temperatures are based upon 88°F dry bulb/67°F wet bulb (50% R.H.) temperature and rated airflow across the evaporator during cooling cycle.

OUTDOOR UNIT MODEL	INDOOR COIL MODEL	RATED CFM	PRESSURE DROP IN. H ₂ O	RATED B.S.P. Δ	RECOMMENDED AIR FLOW RANGE
18ECQ2	18QS3 2ACQ1 B18EHQ1 B24EHQ1	600 640 650 650	.30 .20	.30 .30	540 - 660 575 - 705 585 - 715 585 - 715
24ECQ4	24QS1 2ACQ1 B24EHQ1 B18EHQ1	870 870 800 800	.30 .30	.10 .10	780 - 960 780 - 960 720 - 880 720 - 880
30ECQ2	3ACQ3 3HCQ B36EHQ1	1100 925 1080	.28 .30	.30	990 - 1210 830 - 1020 970 - 1190
30ECQ2	B30EHQ H30QS	600 760	.30	.10	720 - 880 680 - 840
31ECQ	3ACQ3 3ACQ5 3HCQ B36EHQ1	1650 1100 925 1000	.28 .27 .30	.30	940 - 1160 990 - 1210 930 - 1020 900 - 1100
31ECQ	B30EHQ H30QS	880 760	.30	.30	720 - 880 680 - 840
36ECQ4	3ACQ3 3HCQ B36EHQ1	1150 925 1275	.30 .30	.25	1035 - 1255 830 - 1020 1150 - 1400
37ECQ	3ACQ3 3ACQ5 3HCQ B36EHQ1	1150 1150 925 1295	.30 .30 .30	.20	1035 - 1255 1035 - 1255 830 - 1020 1165 - 1425
42ECQ1	4ACQ2 3ACQ1 4HCQ BC48A	1450 1400 1500 1575	.25 .14 .30	.40	1300 - 1600 1440 - 1760 1350 - 1650 1420 - 1730
48ECQ2	4ACQ2 3ACQ1 4HCQ BC48A	1690 1800 1600 1725	.25 .14 .30	.30	1520 - 1860 1620 - 1960 1440 - 1760 1550 - 1900
60ECQ1	5ACQ1 5HCQ BC48A BC60A	1990 1650 1625 1800	.28 .30	.30 .30	1790 - 2190 1485 - 1815 1460 - 1790 1590 - 1950

Δ Measured across the evaporator coil assembly, including drain pan.

△ External static pressure available for the duct system—supply and return. All blower coil models have multi-speed motors, and value shown is at recommended speed. Consult specification airflow charts for complete information as to other speeds available.

PARTS LIST

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INSTALLING REFRIGERANT TUBING

PRE-CHARGED TUBING - Examine carefully the two lengths of pre-charged tubing furnished with the Unit. The larger is the suction line. The smaller is the liquid line. The end of the tubing with the hex nut and gauge port is to be attached to the Condensing Unit.

Unroll the tubing, being careful not to kink, and install it between the Condensing Unit and the Evaporator Coil.

CAUTION: Be careful not to tear the insulation when pushing it through holes in masonry or frame walls.

When sealing tube opening in house wall use a soft material to prevent tube damage and vibration transmission.

Before fastening either end, use a tubing bander to make any necessary bends in the tubing. (AVOID EXCESSIVE BENDING IN ANY ONE PLACE TO AVOID KINKING).

Start connecting the tubing at the Evaporator coil end, first remove the protective caps and plugs from the quick-connect fittings on the Evaporator Coil and the pre-charged tubing. Inspect fittings and clean if necessary, making sure they are clear of foreign materials. If you clean the fittings, lubricate them with refrigeration oil. Connect both tubes to the fittings on the coil and draw up by hand.

When necessary to bend the insulated tube, suction line, cut the insulation around its circumference at a distance far enough beyond the point of the bend so as to clear the tubing bander.

Slip the insulation back together and vapor seal the joint with tape.

NOTE: The maximum distance for pre-charge tubing between the Condenser and the Evaporator is 45 feet.

CAUTION: Prior to connecting the pre-charged tubing to the Evaporator Coil or Condensing Unit, be sure all bends have been made, then coil any excess tubing in a horizontal plane, with the slope of the tubing toward the Condensing Unit.

CAUTION: Be sure to hold the coupling firmly to prevent movement of the coupling and tubing. Failure to do so could tear out the diaphragm causing a blockage of the system.

CAUTION: After starting to tighten up the fitting never try to back it off or take it apart.

For connecting the tubing at the condensing unit end, first remove the protective caps and plugs from the quick-connect fittings on the condensing unit and the pre-charged tubing. Inspect fittings and clean if necessary, making sure they are clear of foreign materials. If you clean the fittings, lubricate them with refrigeration oil. Connect both tubes to the fittings on the coil and draw up by hand.

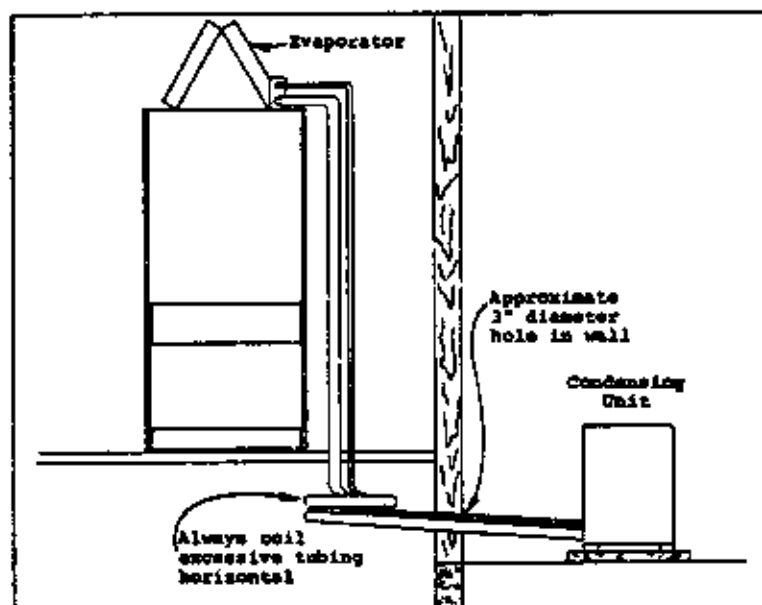
Locate the Gauge Port in a 45° angle from a vertical up position so as to be accessible for gauge connections.

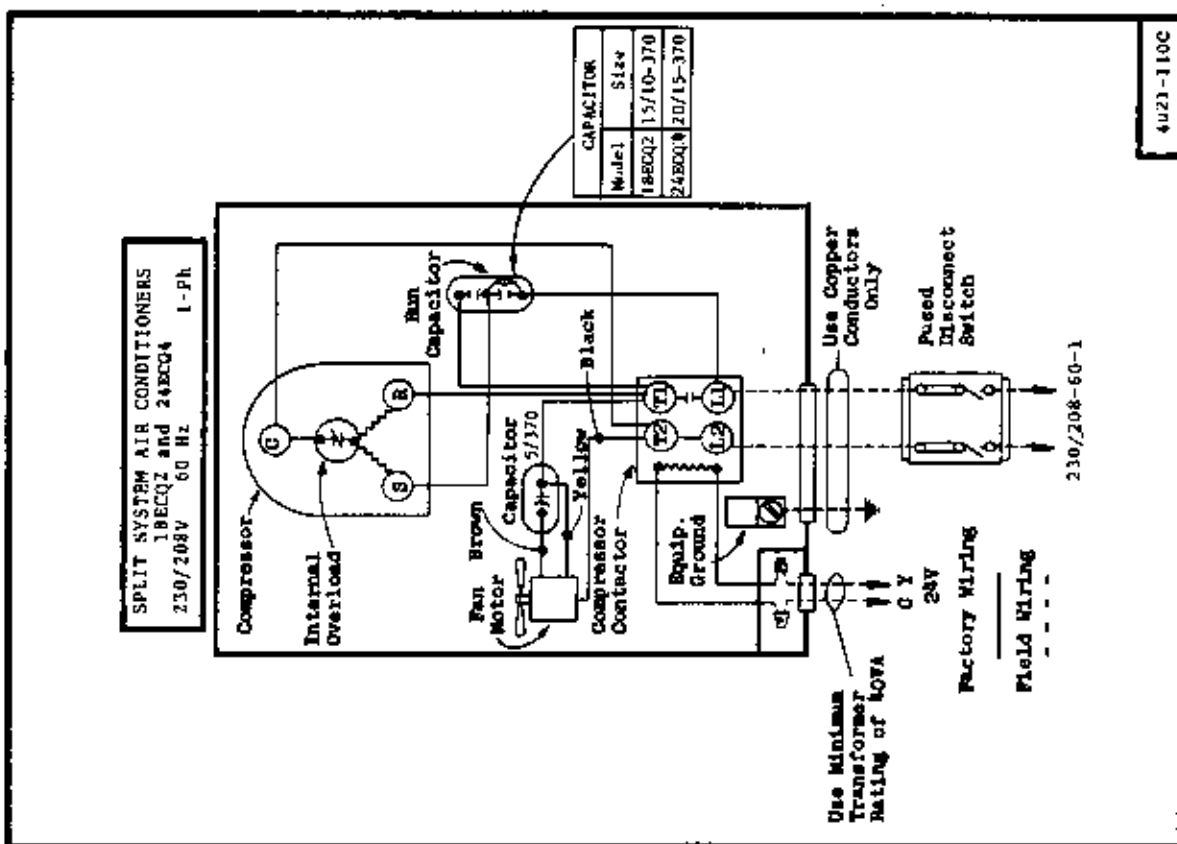
Use a wrench on the hex nut of the female fitting backing up the fitting with another wrench to keep tube from turning. Tighten the fittings together until they bottom out then tighten for an additional 1/4 turn so that coupling will seat properly.

Check the gauge port cap to make sure it is tight. If loose, tighten, being careful not to tighten too much as it will damage the valve in the gauge port.

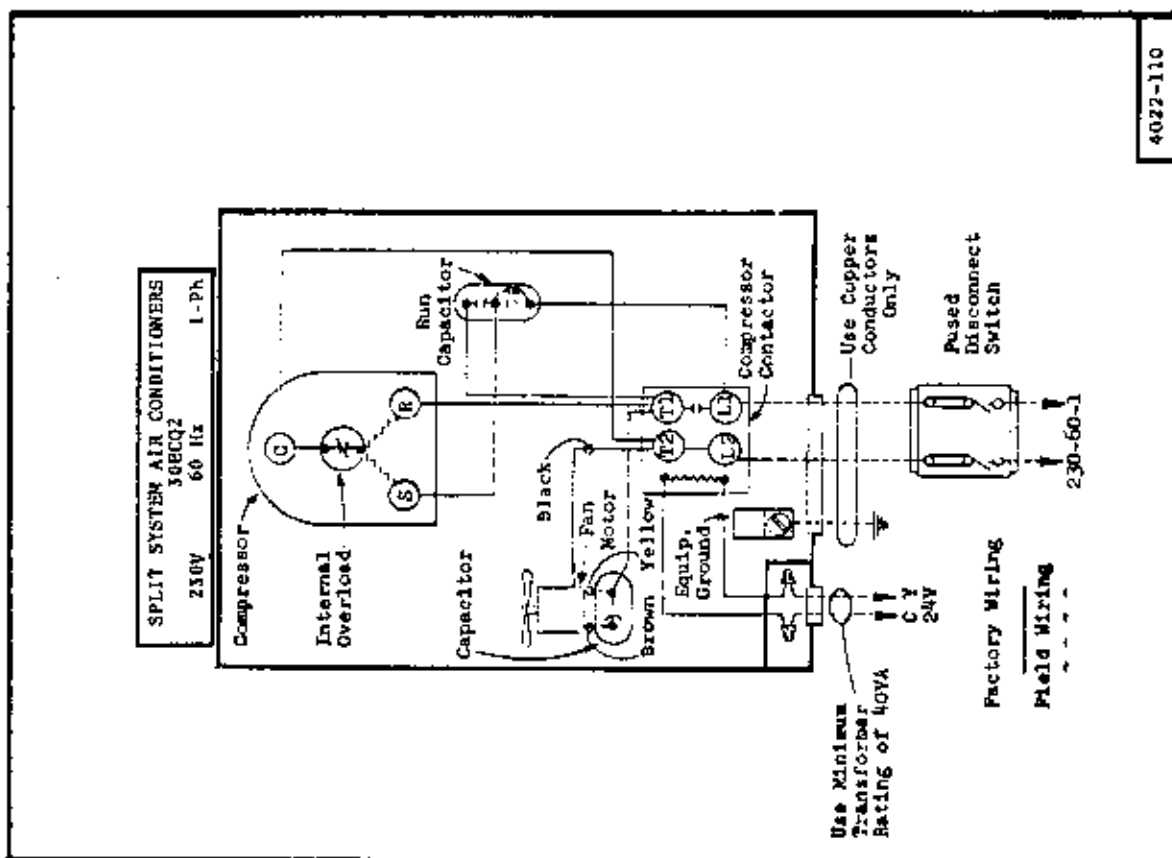
Leak test all connections using an Electronic Leak Detector or a Halide Torch.

When tubing is installed in attic or drop ceiling, insulate the quick connect fitting on the larger tube thoroughly with 1/8" wall thickness, closed cell spools tube insulation or equivalent. Failure to insulate will result in water damage to ceiling as the fitting will "sweat" and drop water on the ceiling.

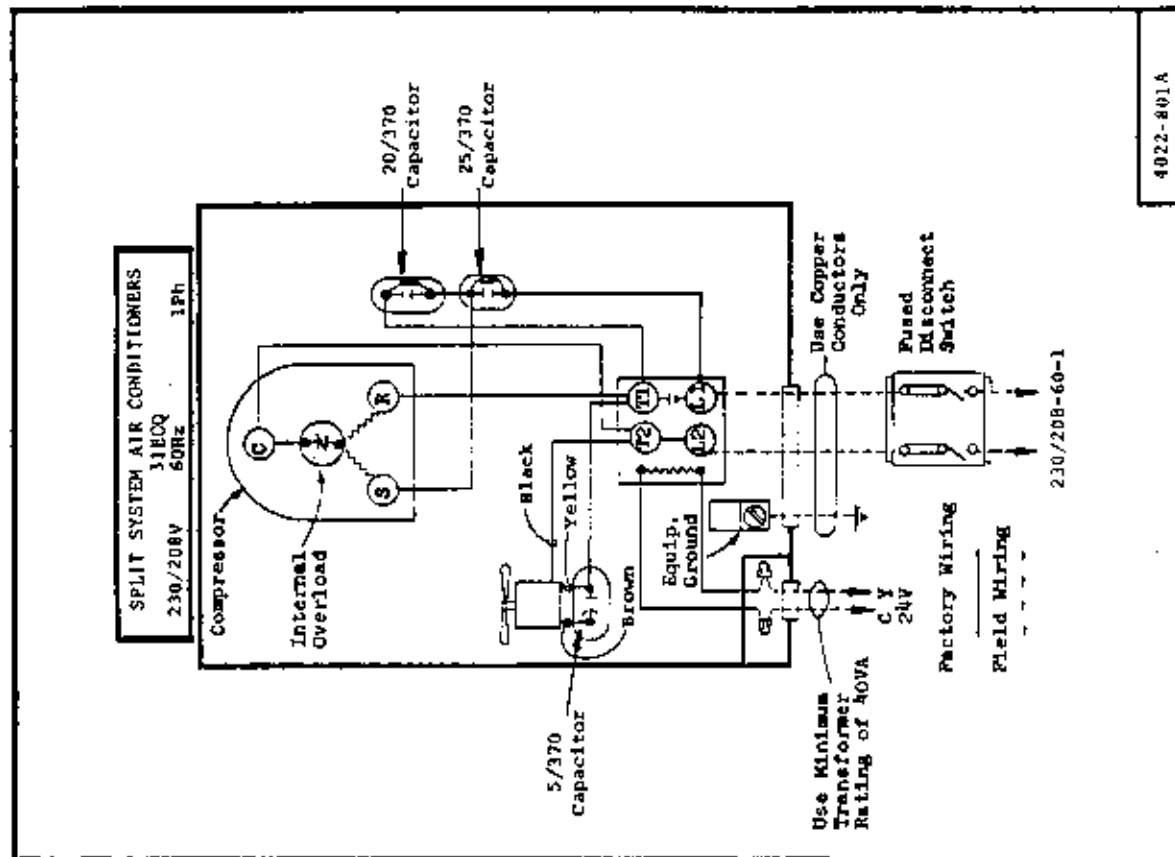




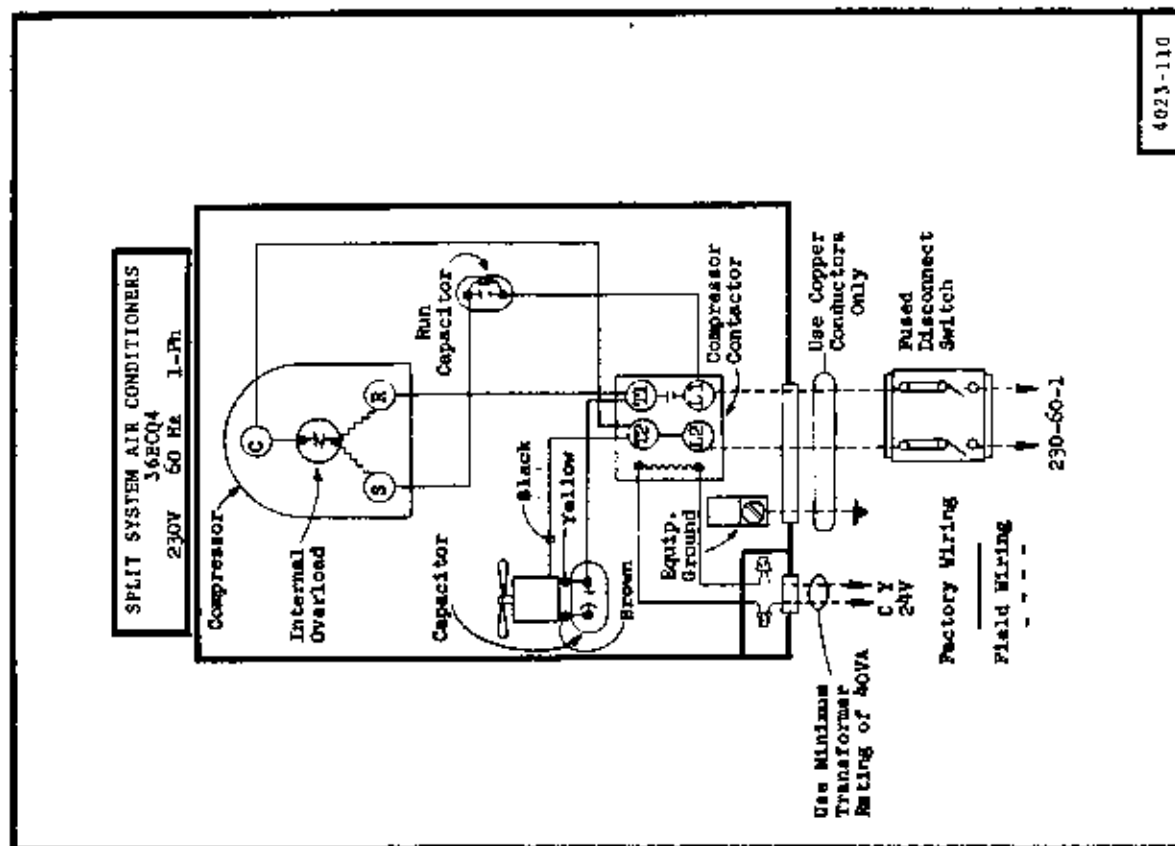
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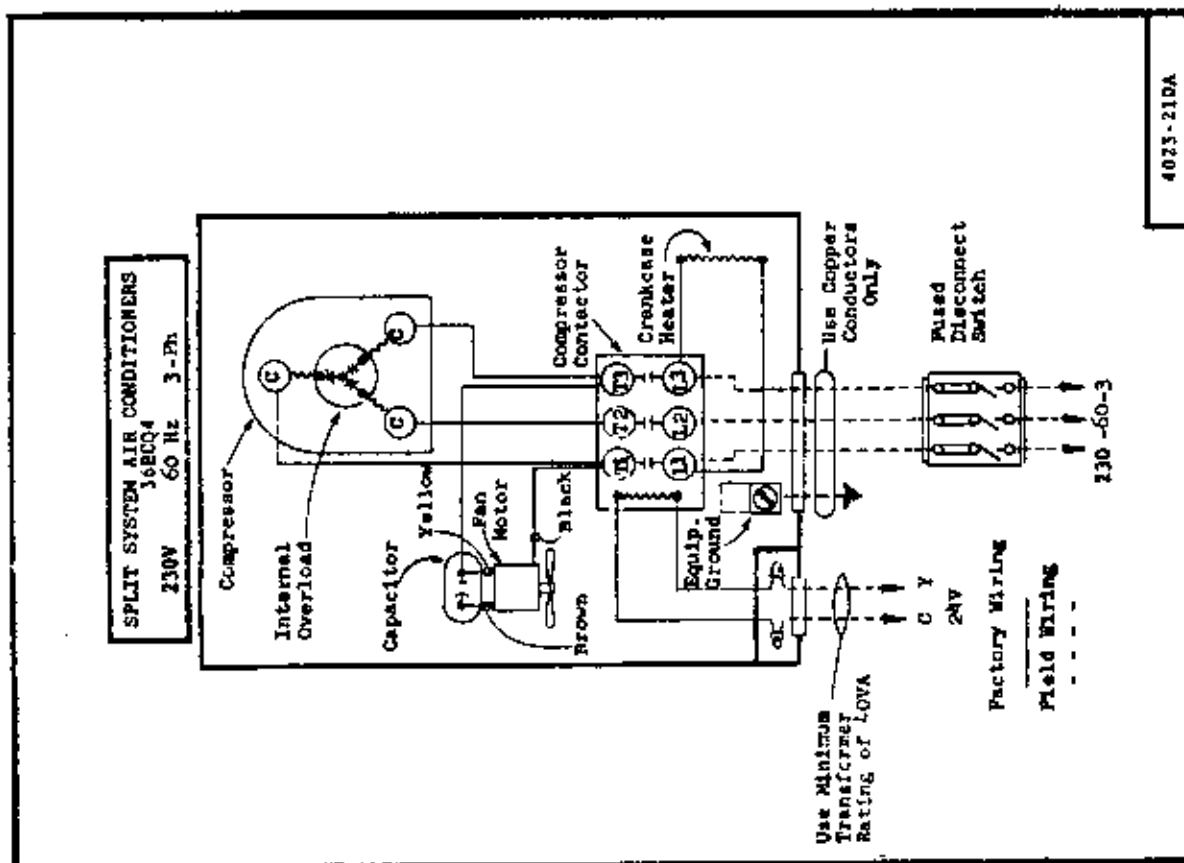
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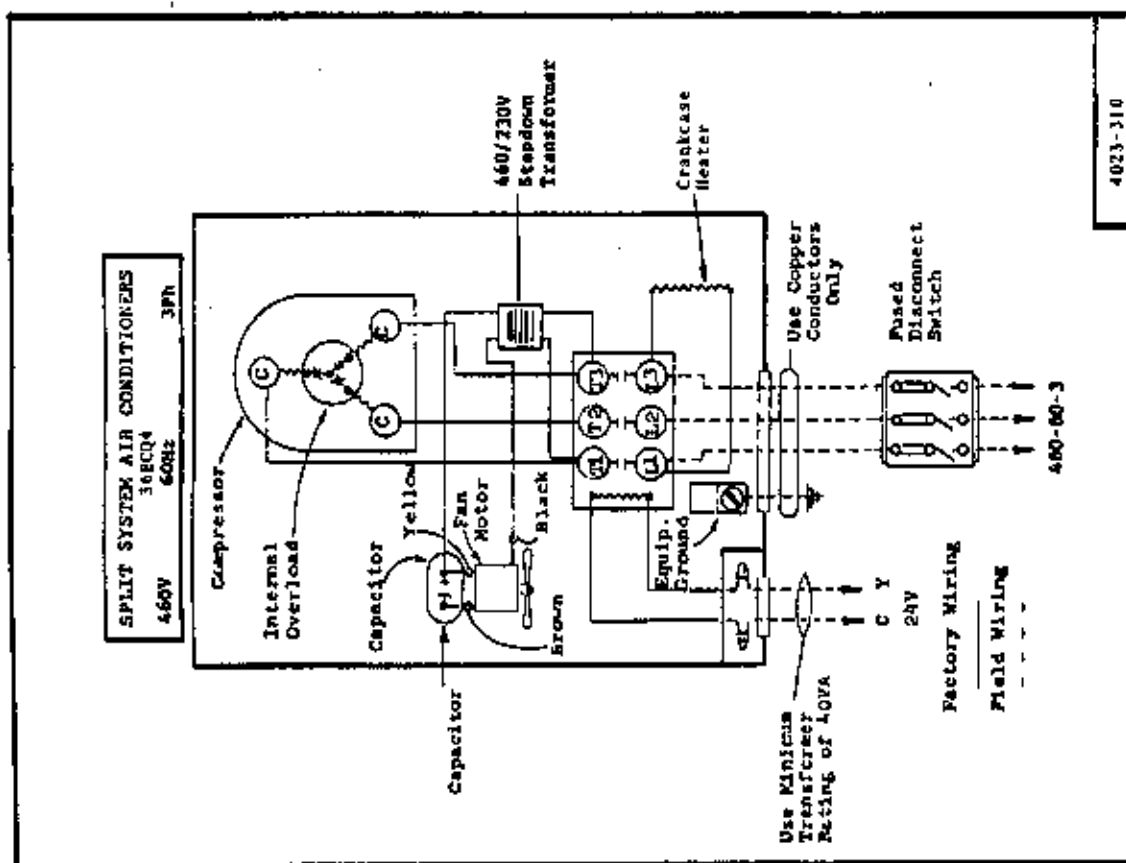
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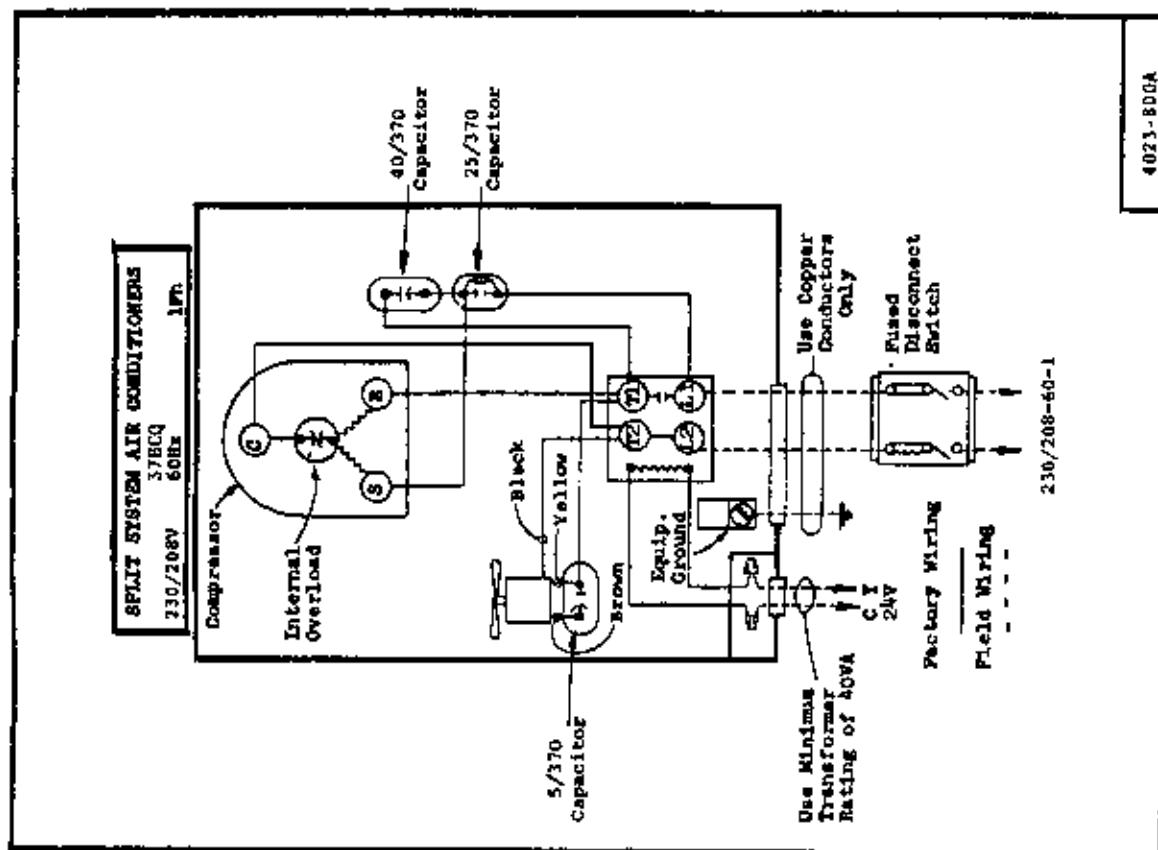
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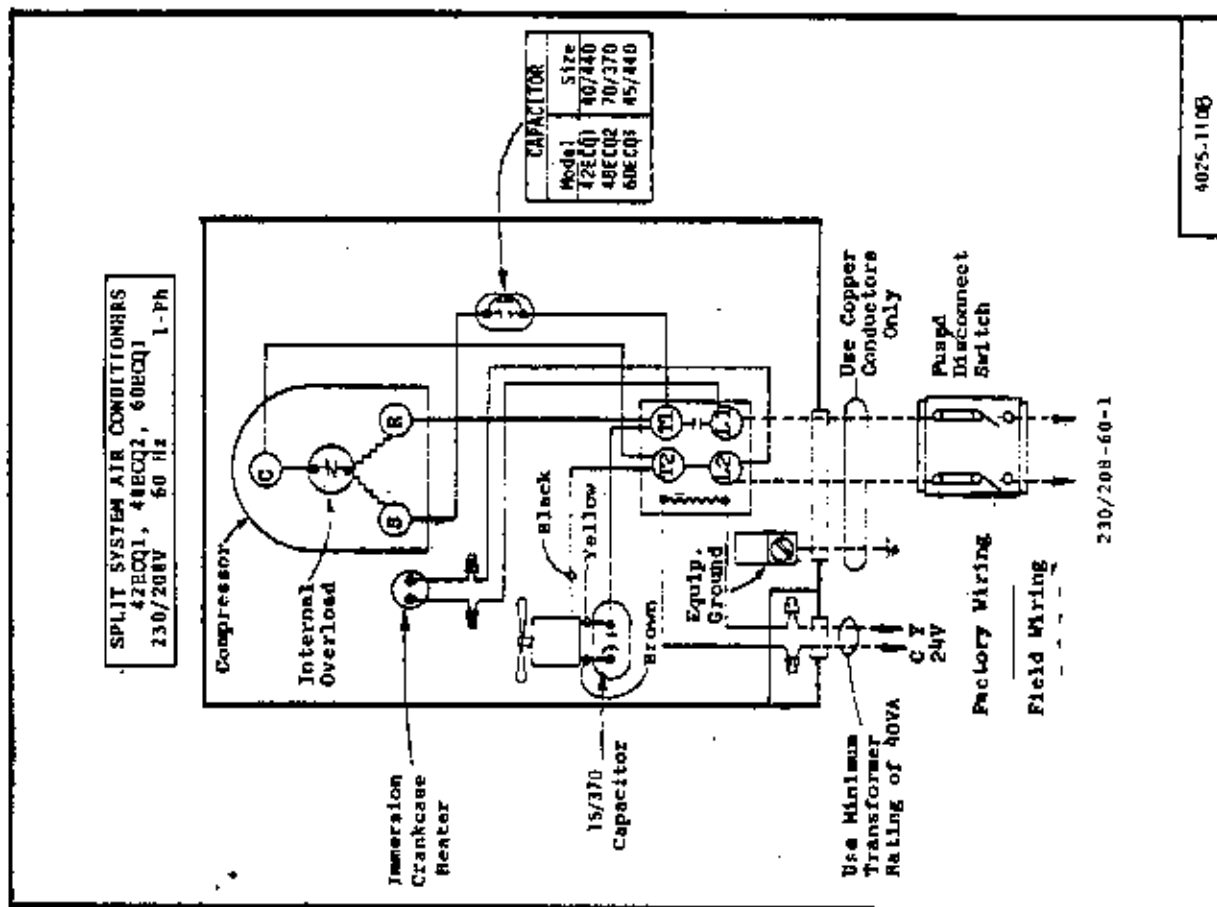
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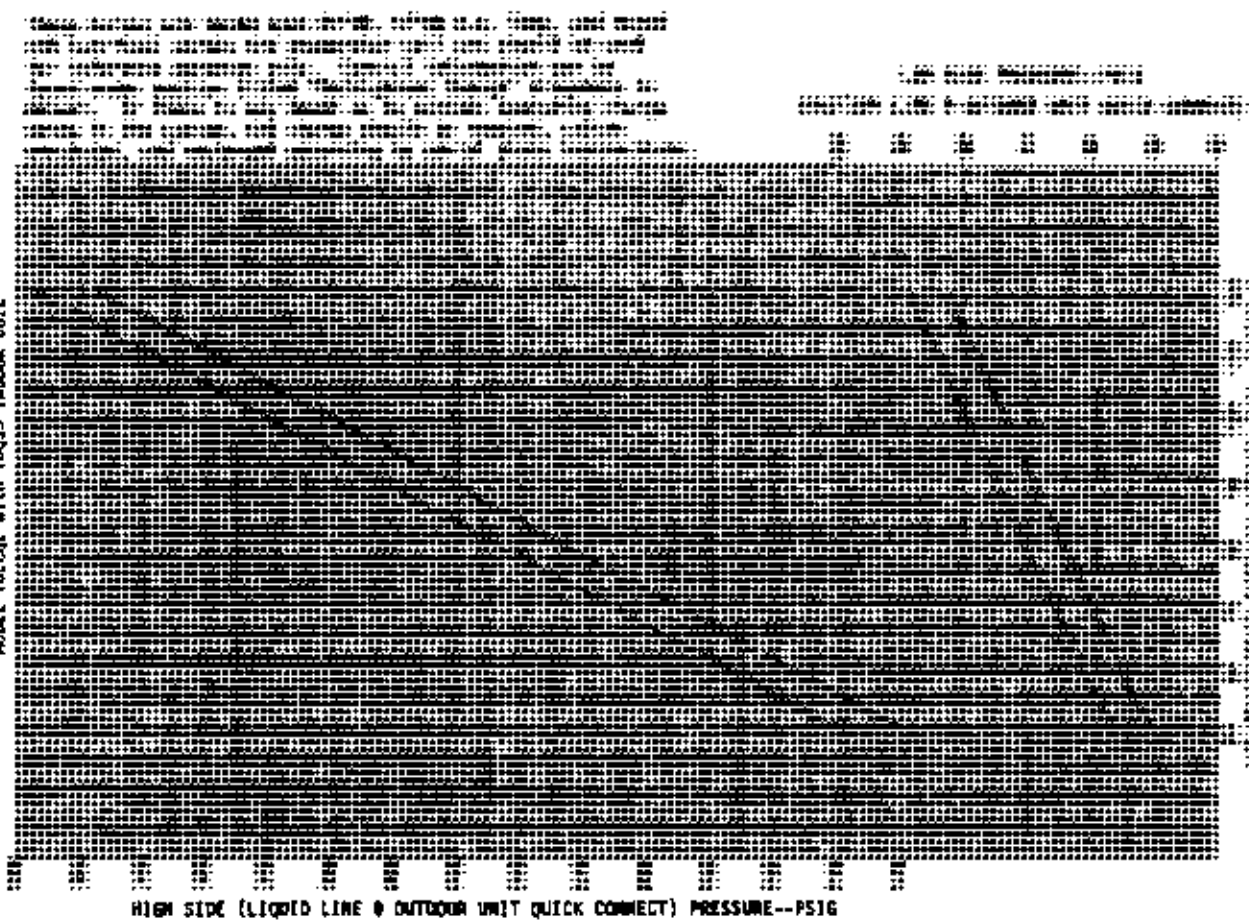


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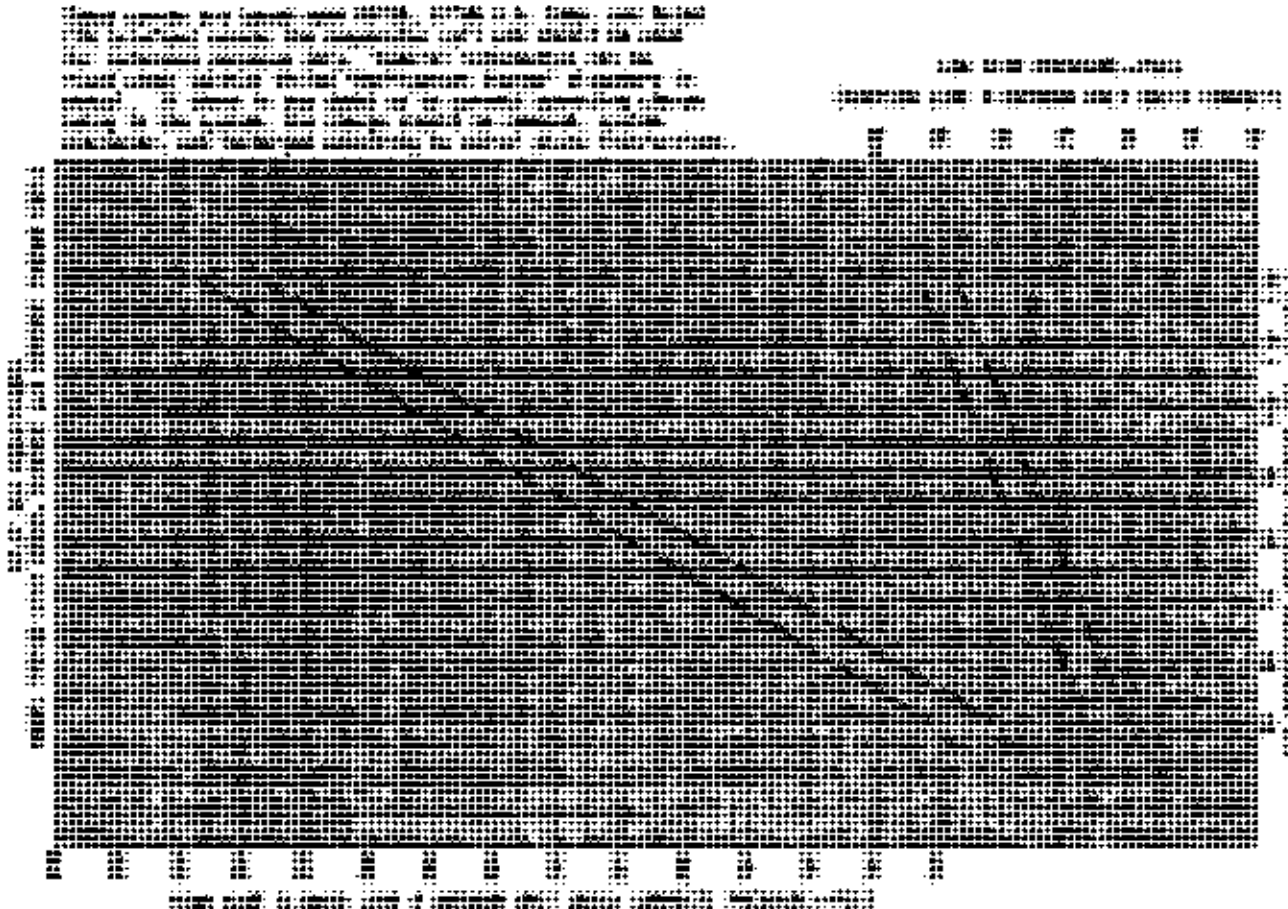


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SPLIT AIR CONDITIONER
MODEL 18CQ2 WITH T8Q3 INDOOR COIL



HIGH SIDE (LIQUID LINE @ OUTDOOR UNIT QUICK CONNECT) PRESSURE--PSIG



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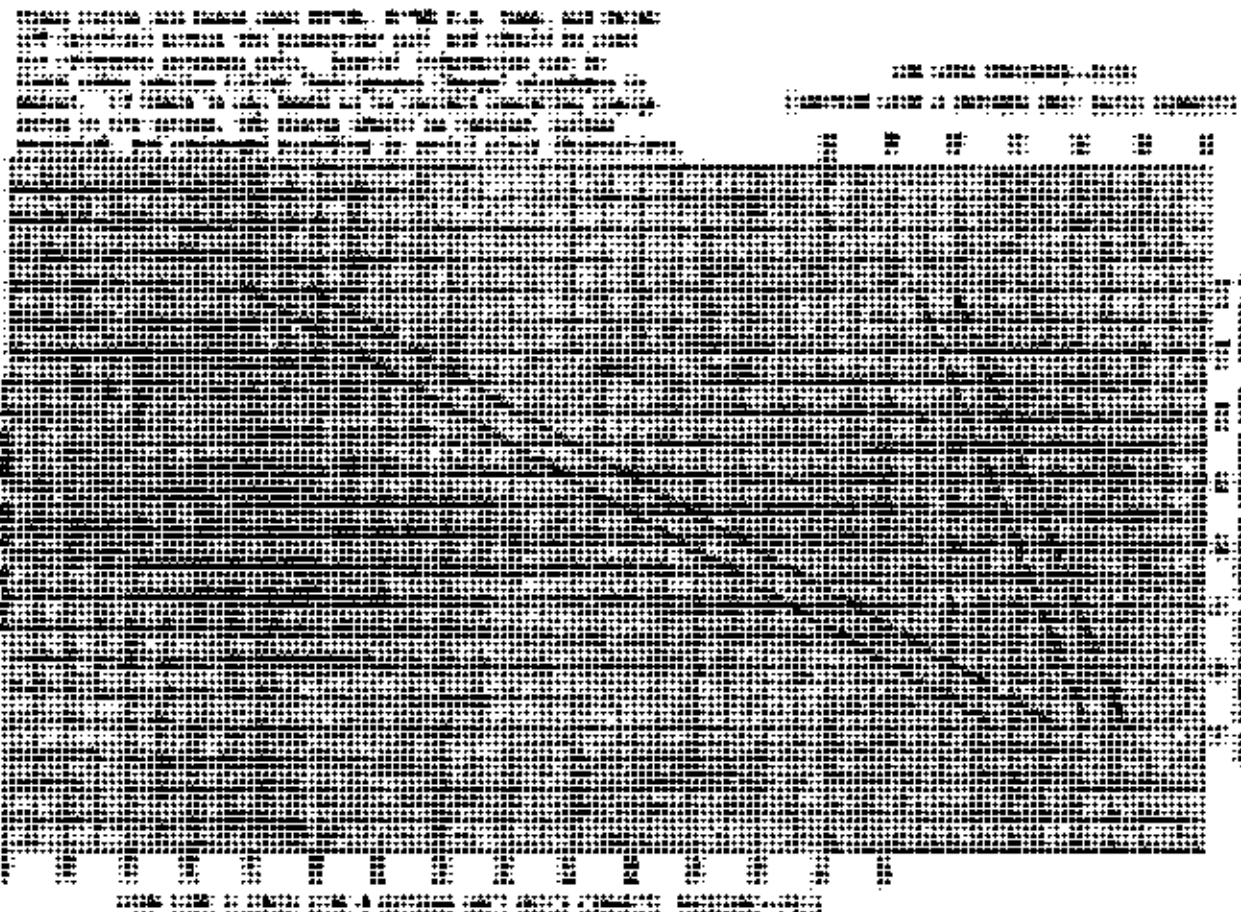
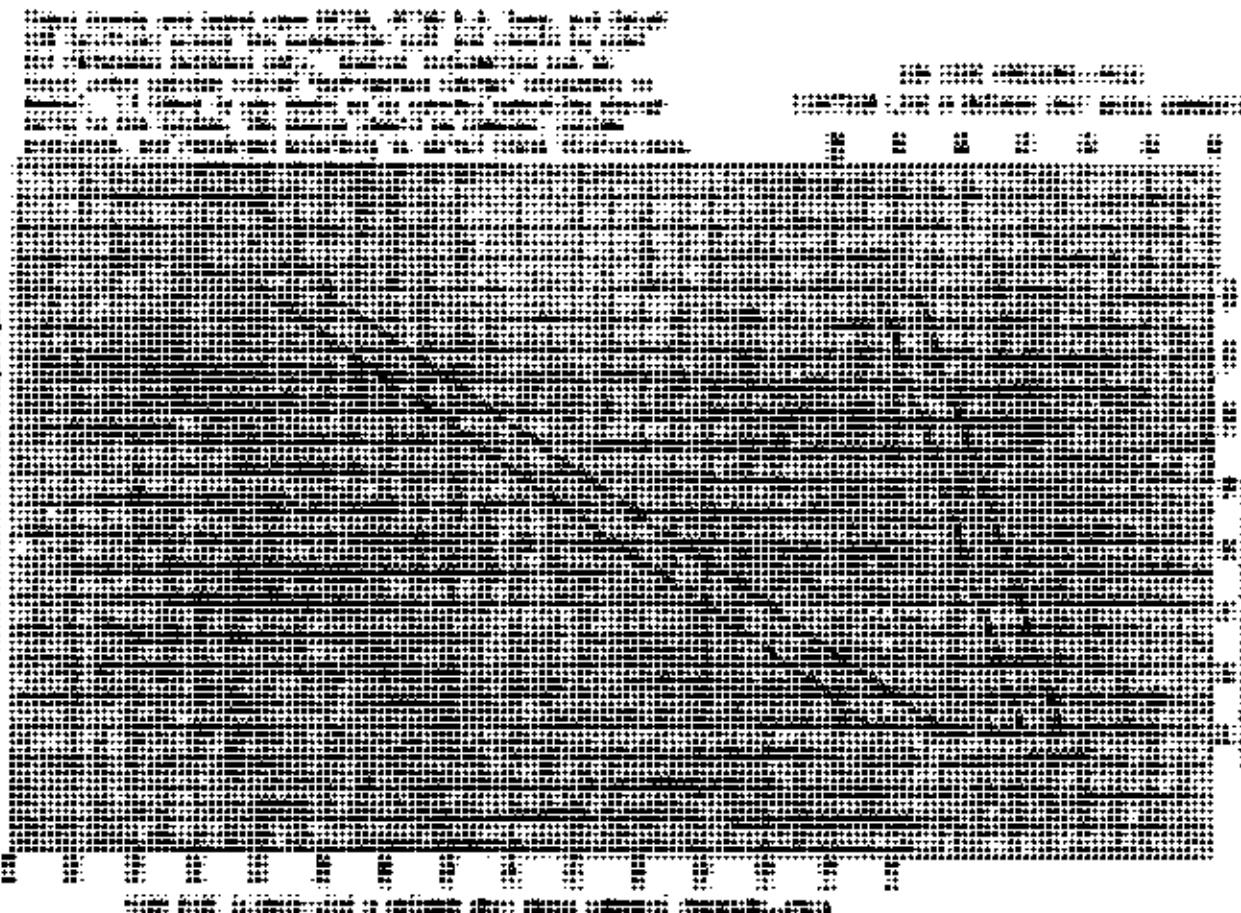
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- 15 -

SPLIT AIR COMBUSTION
MODEL RECO WITH MEAN JAVOY 2024



THESE RESULTS ARE BASED ON THE DATA OBTAINED FROM THE TESTS CONDUCTED AT THE
FACILITY DESCRIBED IN THE PREVIOUS REPORT. THE RESULTS ARE PRELIMINARY AND
SUBJECT TO REVISION AS MORE DATA ARE OBTAINED. THE RESULTS ARE PRESENTED
IN THE FOLLOWING TABLES. THE RESULTS ARE PRESENTED IN THE FOLLOWING TABLES.

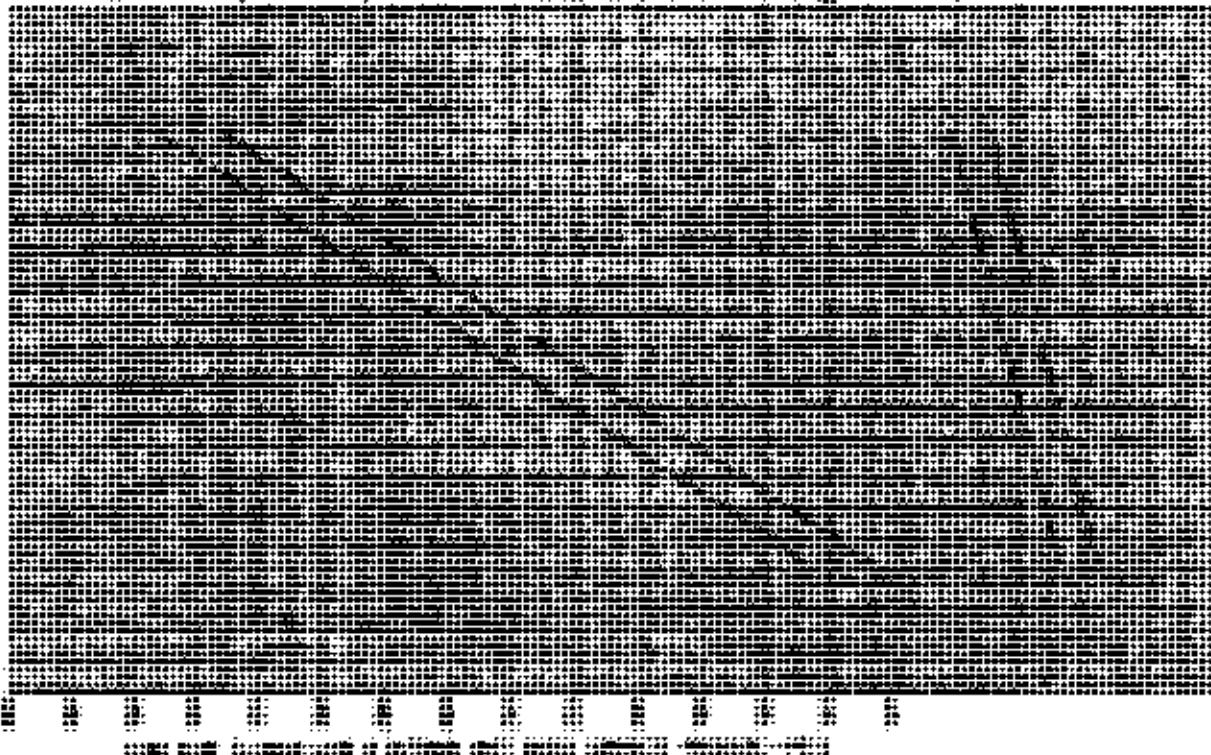
TABLE 1. SUMMARY OF TEST RESULTS. THE RESULTS ARE PRESENTED IN THE FOLLOWING TABLES.

SPLIT AIR CONDITIONER
MODEL 36000 WITH ALL MATCHING INSIDE COILS

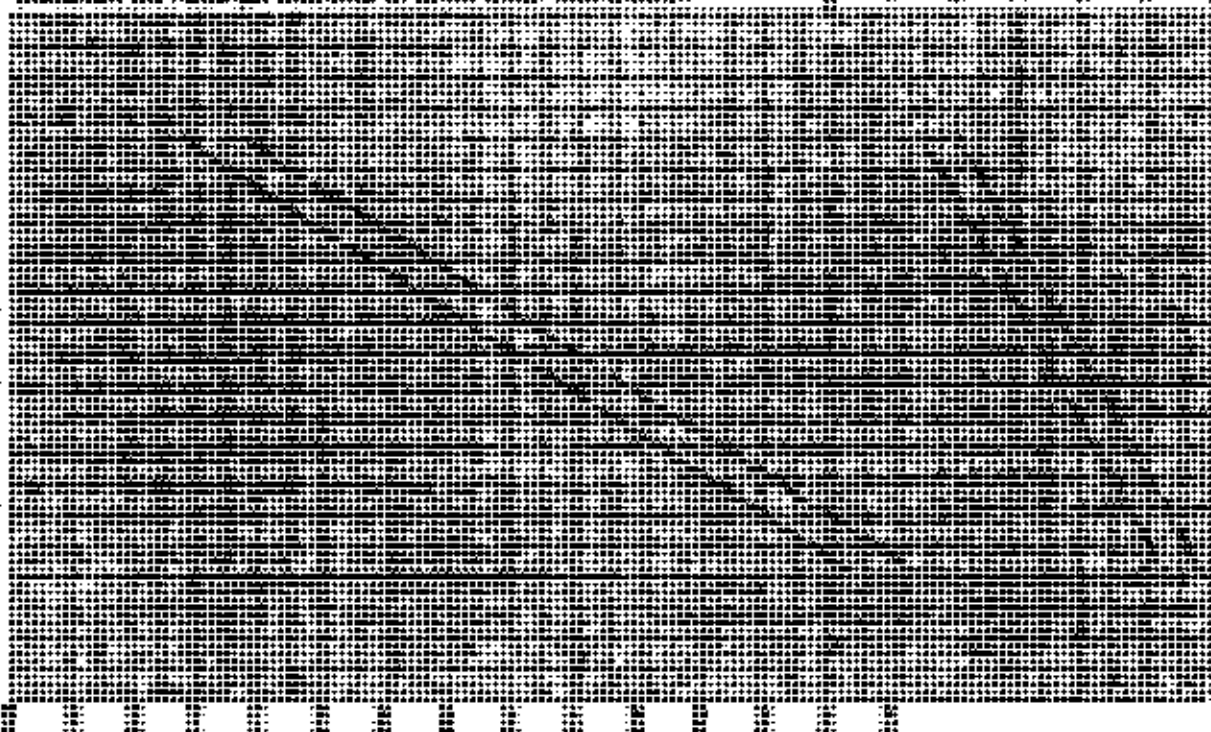
TEST NO.	TEST DATE	TEST TIME	TEST LOCATION	TEST DESCRIPTION	TEST RESULTS
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2	1/1/77	10:00	101	101	101
3	1/1/77	10:00	101	101	101
4	1/1/77	10:00	101	101	101
5	1/1/77	10:00	101	101	101
6	1/1/77	10:00	101	101	101
7	1/1/77	10:00	101	101	101
8	1/1/77	10:00	101	101	101
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12	1/1/77	10:00	101	101	101
13	1/1/77	10:00	101	101	101
14	1/1/77	10:00	101	101	101
15	1/1/77	10:00	101	101	101
16	1/1/77	10:00	101	101	101
17	1/1/77	10:00	101	101	101
18	1/1/77	10:00	101	101	101
19	1/1/77	10:00	101	101	101
20	1/1/77	10:00	101	101	101
21	1/1/77	10:00	101	101	101
22	1/1/77	10:00	101	101	101
23	1/1/77	10:00	101	101	101
24	1/1/77	10:00	101	101	101
25	1/1/77	10:00	101	101	101
26	1/1/77	10:00	101	101	101
27	1/1/77	10:00	101	101	101
28	1/1/77	10:00	101	101	101
29	1/1/77	10:00	101	101	101
30	1/1/77	10:00	101	101	101
31	1/1/77	10:00	101	101	101
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89	1/1/77	10:00	101	101	101
90	1/1/77	10:00	101	101	101
91	1/1/77	10:00	101	101	101
92	1/1/77	10:00	101	101	101
93	1/1/77	10:00	101	101	101
94	1/1/77	10:00	101	101	101
95	1/1/77	10:00	101	101	101
96	1/1/77	10:00	101	101	101
97	1/1/77	10:00	101	101	101
98	1/1/77	10:00	101	101	101
99	1/1/77	10:00	101	101	101
100	1/1/77	10:00	101	101	101

TABLE 2. SUMMARY OF TEST RESULTS. THE RESULTS ARE PRESENTED IN THE FOLLOWING TABLES.

SPLIT AIR CONDITIONER
MODEL 37EQ WITH 3400S INDOOR COIL



SPLIT AIR CONDITIONER
MODEL 37EQ WITH 836HQ3, JACQ3, JACQ INDOOR COILS



HIGH SIDE (LIQUID LINE @ OUTDOOR UNIT QUICK CONNECT) PRESSURE--PSIG

SPLIT AIR CONDITIONER
MODEL 42ECQ1 with 48CQ2 and 48CQ3 INDOOR COILS

SPLIT AIR CONDITIONER MODEL 42ECQ1 with 48CQ2 and 48CQ3 INDOOR COILS									
1	2	3	4	5	6	7	8	9	10
11	12	13	14	15	16	17	18	19	20
21	22	23	24	25	26	27	28	29	30
31	32	33	34	35	36	37	38	39	40
41	42	43	44	45	46	47	48	49	50
51	52	53	54	55	56	57	58	59	60
61	62	63	64	65	66	67	68	69	70
71	72	73	74	75	76	77	78	79	80
81	82	83	84	85	86	87	88	89	90
91	92	93	94	95	96	97	98	99	100

SPLIT AIR CONDITIONER
MODEL 42ECQ1 with 6C48A and 5ACQ1 INDOOR COILS

SPLIT AIR CONDITIONER MODEL 42ECQ1 with 6C48A and 5ACQ1 INDOOR COILS									
1	2	3	4	5	6	7	8	9	10
11	12	13	14	15	16	17	18	19	20
21	22	23	24	25	26	27	28	29	30
31	32	33	34	35	36	37	38	39	40
41	42	43	44	45	46	47	48	49	50
51	52	53	54	55	56	57	58	59	60
61	62	63	64	65	66	67	68	69	70
71	72	73	74	75	76	77	78	79	80
81	82	83	84	85	86	87	88	89	90
91	92	93	94	95	96	97	98	99	100

[illegible][illegible]










HIGH SIDE (LIQUID LINE & OUTDOOR UNIT QUICK CONNECT) PRESSURE--PSIG

[illegible]

七、其他：_____

[illegible]









HIGH SIDE (LIQUID LINE @ OUTDOOR UNIT QUICK CONNECT) PRESSURE--PSIG

[illegible][illegible][illegible][illegible][illegible]
$$\begin{aligned} \gamma &= \frac{1}{2} \left(\frac{1}{\alpha} + \frac{1}{\beta} \right) & \delta &= \frac{1}{2} \left(\frac{1}{\alpha} - \frac{1}{\beta} \right) \\ \gamma &= \frac{1}{2} \left(\frac{1}{\alpha} + \frac{1}{\beta} \right) & \delta &= \frac{1}{2} \left(\frac{1}{\alpha} - \frac{1}{\beta} \right) \end{aligned}$$

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[illegible]

Table 1 The number of cases by age group and sex